

1. Why was steel not used until the 1850s?

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2. What discovery was made by William Kelly and Henry Bessemer?

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3. Who cashed in on the Kelly-Bessemer steel process to make America the world's largest steel producer?

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4. How did steel change the face of American cities?

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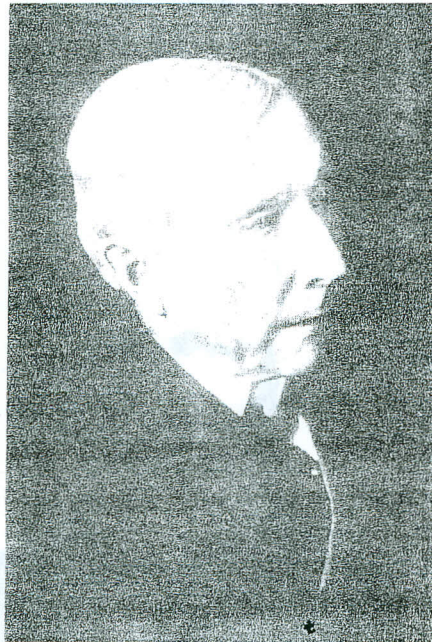
5. Give examples of four other products steel was used to build.

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BIG BUSINESS TAKES OVER

*invested* spent money on something in the hope of making a profit  
*refineries* plants where oil is purified  
*tycoon* wealthy and powerful businessman



John D. Rockefeller

"God gave me my money"

Several American businessmen made their fortunes in new industries. Some of these men were gamblers. Some were power hungry. All were competitive.

John D. Rockefeller was a millionaire businessman. Rockefeller made his fortune in the oil business.